



CERTIFICATE

Welding of railway vehicles and components
according to EN 15085-2

ZE-16083-01-00-EN15085-2016.0134.001

DVS ZERT hereby certifies that the company

Graepel Seehausen GmbH & Co. KG
Waldemar-Estel-Straße 7
39615 Seehausen
GERMANY

has furnished proof to fulfil
the scope of welding according to

EN 15085-2 certification level CL1

in the extent mentioned on the reverse side.

validity: 16.07.2016 until 15.07.2019

Düsseldorf, 01.07.2016
Place and date of issue

Dipl.-Ing. Arlt
Lead Assessor

A handwritten signature in blue ink, appearing to read 'Gurschke', positioned above a horizontal line.

Dipl.-Ing. Gurschke
head of certification body

Scope of the certificate

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Scope:

Welding process acc. to EN ISO 4063	Material class/group acc. to CEN ISO/TR 15608	Dimensions	Remarks
131	23	t = 2 - 12 mm	-
135	1.2	t = 2 - 10 mm	-
	8	t = 2 - 5 mm	-
141	23	t = 2 - 4 mm	-

Area of Application:

- New construction of assemblies and components for rail vehicles. Assemblies: ladders, ramps, entrance steps, shunt steps
- except purchasing of welded parts
- except design

Responsible Welding Coordinator(s):

Enrico Günther (IWE)

born: 13.03.1969

Deputy with equal rights:

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Representative:

Norbert Hannemann (IWS)

born: 31.10.1970

Remarks:

The conditions to carry out the welder tests and the operator tests acc. to ISO 9606-1, ISO 9606-2 and ISO 14732 exist for Mr Enrico Günther (IWE).

registration ON EN15085:

DVSZERT/15085/CL1/134/0/16

General provisions:

It apply the conditions of the standard EN 15085-2:2007, section 7.

The General Terms and Conditions of the DVS ZERT GmbH apply in the currently valid version.