



# CERTIFICATE

Welding of railway vehicles and  
components according to EN 15085-2

ZE-16083-01-00-EN15085-2016.0134.004

DVS ZERT GmbH hereby certifies that the welding company

**Graepel Seehausen GmbH & Co. KG**  
**Waldemar-Estel-Straße 7**  
**39615 Seehausen**  
**Germany**

fulfills the requirements  
for the scope according to

**EN 15085-2 classification level CL1**  
**in the type of activity P**

in the range indicated in the annex.

validity: 2022-06-28 until 2025-07-15

Düsseldorf, 2022-06-28  
Place and date of issue

Lead auditor: Dipl.-Ing. (FH) JENDROSCH

A handwritten signature in blue ink, appearing to read 'Gurschke', written over a horizontal line.

Dipl.-Ing. GURSCHKE  
Head of certification body

## Scope of the certificate

ZE-16083-01-00-EN15085-2016.0134.004

### Scope:

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Remarks
131	23	t = 2 - 12 mm	-
135	1.2 8	t = 2 - 10 mm t = 2 - 5 mm	- -
141	23	t = 2 - 4 mm	-

### Area of Application:

- New build of components for railway vehicles

### Responsible welding coordinator(s):

Stephan Quast, IWE

born: 1968-07-20

### 1st deputy(ies) of the responsible welding coordinator(s):

Enrico Günther , IWE

born: 1969-03-13

### Others deputies:

Norbert Hannemann, IWS

born: 1970-10-31

### Remarks:

The welding coordinators Stephan Quast, Enrico Günther are authorised, within the scope of this certificate, to test welders/operators in accordance with the relevant standards.

### Register no.:

DVSZERT/15085/CL1/134/16/3

### General provisions:

The General Terms and Conditions of the DVS ZERT GmbH apply in the currently valid version.