



# CERTIFICATE

Welding of railway vehicles and components  
according to EN 15085-2

ZE-16083-01-00-EN15085-2016.0134.003

DVS ZERT hereby certifies that the company

**Graepel Seehausen GmbH & Co. KG**  
**Waldemar-Estel-Straße 7**  
**39615 Seehausen**  
**Germany**

fulfills the requirements  
for the scope according to

**EN 15085-2 certification level CL1**

in the range indicated on the reverse.

validity: 10.07.2020 until 15.07.2022

Düsseldorf, 10.07.2020  
Place and date of issue

Dipl.-Ing. Arlt  
Lead Assessor

A handwritten signature in blue ink, appearing to read 'Gurschke', written over a horizontal line.

Dipl.-Ing. Gurschke  
Head of certification body

## Scope of the certificate

ZE-16083-01-00-EN15085-2016.0134.003

### Scope:

Welding process acc. to EN ISO 4063	Material class/group acc. to CEN ISO/TR 15608	Dimensions	Remarks
131	23	t = 2 - 12 mm	-
135	1.2 8	t = 2 - 10 mm t = 2 - 5 mm	- -
141	23	t = 2 - 4 mm	-

### Area of Application:

- new construction of assemblies and components for rail vehicles, assemblies: ladders, ramps, entrance steps, shunt steps
- except purchasing of welded parts
- except design

### Responsible Welding Coordinator(s):

Stephan Quast (IWE) born: 20.07.1968

### Deputy with equal rights:

Enrico Günther (IWE) born: 13.03.1969

### Representative:

Norbert Hannemann (IWS) born: 31.10.1970

### Remarks:

The conditions to carry out the welder tests and the operator tests acc. to ISO 9606-1, ISO 9606-2 and ISO 14732 exist for Mr Stephan Quast and Mr Enrico Günther.

### registration ON EN15085:

DVSZERT/15085/CL1/134/1A1/16

### General provisions:

It apply the conditions of the standard EN 15085-2:2007, section 7.

The General Terms and Conditions of the DVS ZERT GmbH apply in the currently valid version.