Fastening technology

		Function		Products Application principle		Application	Versions
1		Connection of gratings with each other	At the front edges	Lengthwise connector	All gratings		Heights: 40, 50, 75, 100 mm
			At the long sides	Via edge perforation (standard) or connector plate	Connector plate allows mounting from above		Heights: 40, 50, 75 mm
2		Fastening of gratings to a beam	With a vertical bar	Claw and spacer	Open gratings: Screwing from above with special connection disk Closed gratings: Drilling and screwing from above or use mounting plate from below	 Metal olive for Stabil and Stabil Xtrem Without disk for Garden and Special 8-8 	For all standard grating heights
	2		With a horizontal flange	C-clip or mounting plate or spot drilling of the beam and spacer	Open gratings: Screwing from above with special connection disk Closed gratings: Drilling and screwing from above All gratings: Mounting plate from below	 Metal disk M8 for all other round perforations Metal clip for Steg and Lightprofile 	For all standard grating heights
	3	Fastening of gratings on the face side to a beam / plate or the like		Compensating angle	All gratings except Steg		Heights: 40 and 75 mm, diff. widths

C-Clip - for detachable connections							
	Description	Suitable for	Disk	Order number H = 40 mm	Order number H = 50 mm	Order number H = 75 mm	Order number H = 100 mm
	There are different C-clip sets for different perforations and heights of Graepel gratings. They consist of a main body, a movable tongue and a bolt (M8 countersunk, cross recess). It is supplemented by different disks for different disks for different Graepel gratings. Heights: 40 mm, 50 mm, 75 mm Material: DD 11 hot-dip galvanized, stainless steel 1.4301	Graepel-Special P-12	D=8.4	60 8700 0092 002 - 004	60 8700 0093 002 - 004	60 8700 0094 002 - 004	-
		Graepel-Glide 18 Graepel-Special 4–18 Graepel-Universal	Round	60 8700 0097 002 - 004	60 8700 0098 002 - 004	60 8700 0099 002 - 004	-
		Graepel-Special 8-8 Graepel-Rhombus Graepel-Perl Graepel-Indoor Graepel-Star	Without	60 8700 0100 002 - 004	60 8700 0101 002 - 004	60 8700 0102 002 - 004	-
		Graepel-City Graepel-Garden	Without	60 8700 0103 002 - 004	60 8700 0104 002 - 004	60 8700 0105 002 - 004	-
		Graepel-Special 14-14	Round	60 8700 0106 002 - 004	60 8700 0107 002 - 004	60 8700 0108 002 - 004	-
		Graepel-Stabil	Olive	60 8700 0109 002 - 004	60 8700 0110 002 - 004	60 8700 0111 002 - 004	-
		Graepel-Stabil Xtrem	Olive-S	-	60 8700 0112 002 - 004	60 8700 0113 002 - 004	60 8700 0114 002

The final digit 002 of the order number signifies the material DD 11 hot-dip galvanized, 004 stands for stainless steel 1.4301.

	Bolt type	Order number Electrogalvanized	Order number Stainless steel 1.4301
	Countersunk bolt M8 x 35 DIN 965	00 3010 2201 008	00 3010 2208 004
7	Countersunk bolt M8 x 45 DIN 965	00 3010 2315 008	00 3010 2315 004
	Countersunk bolt M8 x 70 DIN 965	00 3010 2225 008	00 3010 2225 004
	Hexagon bolt M8 x 16 DIN 933	00 3010 0003 001	00 3010 0003 007
	Hexagon bolt M8 x 20 DIN 933	00 3010 5100 001	00 3010 5100 004
	Hexagon nut M8 DIN 985	00 3010 0000 001	00 3010 0010 001

Disks and olives				
		Description	Suitable for	Order number
Disk for round perforations		d = 24 mm with countersunk hole for bolt M8 Material: Stainless steel 1.4301 (Bolts are not supplied. Upon request we provide suitable bolts.)	Graepel-Universal Graepel-Special 14-14 Graepel-Special 4-18 Graepel-Glide 18	60 8700 0028 004
Disk Steg		With countersunk hole for bolt M8 Material: Stainless steel 1.4301 (Bolts are not supplied. Upon request we provide suitable bolts.)	Graepel-Steg Graepel-Lightprofile	60 8700 0090 004
Olive for Graepel-Stabil		With countersunk hole for bolt M8 Material: Stainless steel 1.4301 (Bolts are not supplied. Upon request we provide suitable bolts.)	Graepel-Stabil	60 8700 0089 004
Olive for Graepel-Stabil with counter	rsunk hole	With countersunk hole for bolt M8	Graepel-Stabil	60 8700 0400 008
æ		Material: Cast steel, electrogalvanized (Bolts are not supplied. Upon request we provide suitable bolts.)		
Olive for Graepel-Stabil		With countersunk hole for bolt M8	Graepel-Stabil	60 8700 0366 016
6		Material: Plastic (Bolts are not supplied. Upon request we provide suitable bolts.)		
Olive for Graepel-Stabil Xtrem	$\begin{array}{c} 16.5 \\ \hline \\ \hline \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ $	With countersunk hole for bolt M8 Material: Steel, hot-dip galvanized (Bolts are not supplied. Upon request we provide suitable bolts.)	Graepel-Stabil Xtrem	60 8700 0063 002

The disks can also be ordered individually (without C-clip). Upon request we provide suitable bolts.

Spacer							
	Description	Suitable for	x for grating height [mm]	Order number Steel, pre-galvanized	Order number Stainless steel 1.4301		
	Graepel gratings are screwed from	Suitable for all Graepel gratings except Graepel-Lightpro- file*	40 mm	60 8000 0013 005	60 8000 0013 004		
	above through the spacer into the		50 mm	60 8000 0020 005	60 8000 0020 004		
	substructure.		75 mm	60 8000 0005 005	60 8000 0005 004		
	Upon request we provide suitable disks and bolts.		100 mm	60 8000 0008 005	-		
30							
x Bo							

Lengthwise connector Order number Steel, pre-galvanized Description Suitable for Universally applicable for all 33 mm for 40 mm 60 8000 0025 002 Lengthwise connectors allow the end-to-end connection of gratings 60 8000 0026 002 43 mm for 50 mm lengthwise on the inside without Graepel gratings 60 8000 0027 002 68 mm for 75 mm drilling into the substructure. 93 mm for 100 mm 60 8000 0028 002

Claw – base unit: M8							
	Description	Suitable for	Order number Steel, electrogalvanized				
	The claw can be used from a minimum height of 60 mm between the top edge of the grating and the bottom edge of the substructure. It is screwed through the grating and hooked under the construction. Note: Standard delivery without disks and bolts! Disks and bolts needed!	Universally applicable for all Graepel gratings	60 8700 0091 008				

Legend